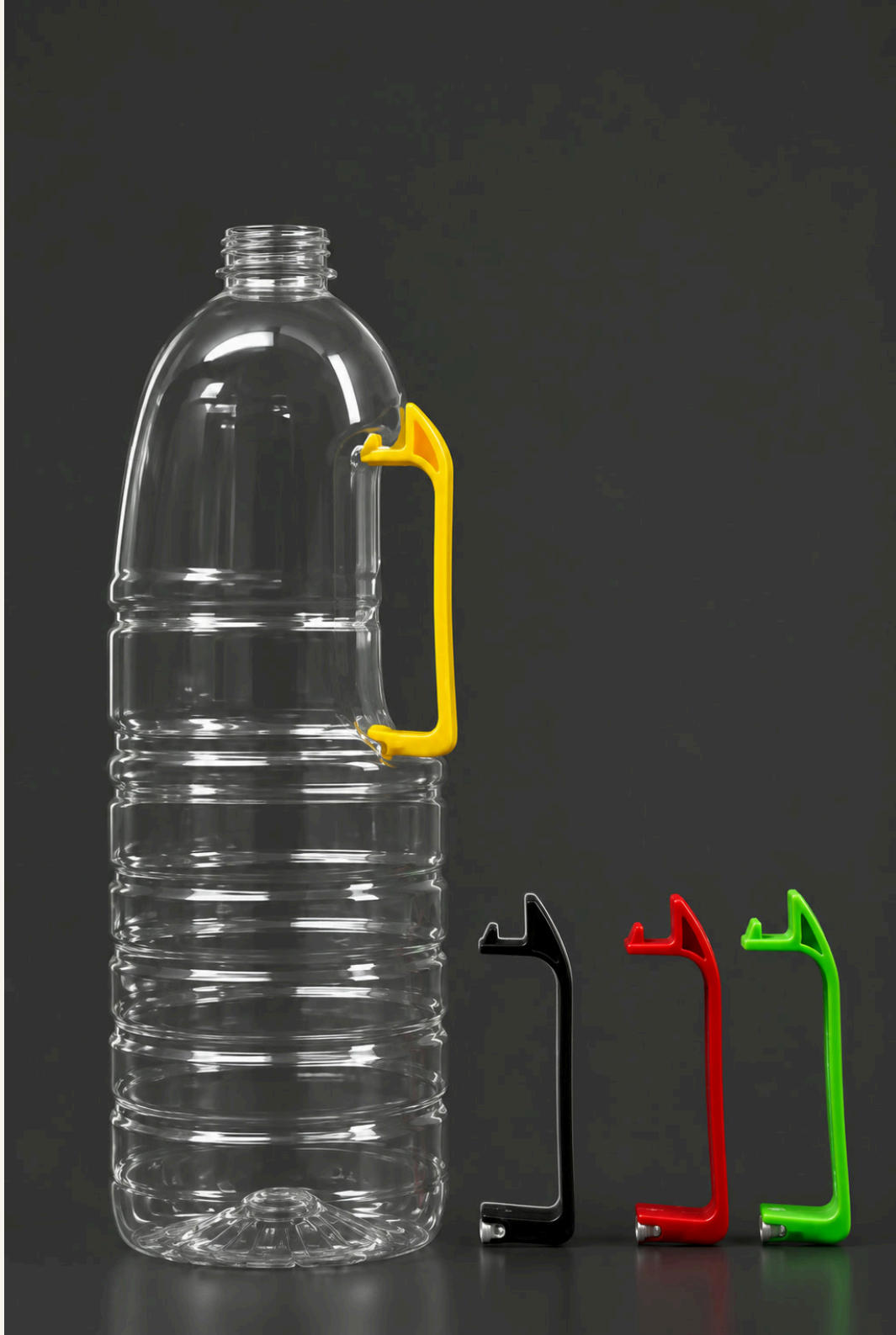
EPI Co., Ltd.

PRODUCT CATALOG

PET bottles & preforms

EPI product catalog



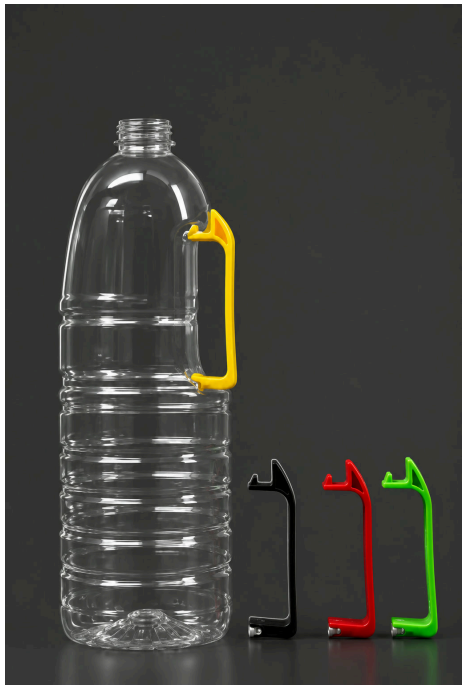
EPI · ENVIRONMENTAL POLY INDUSTRY

November 2026

PRODUCTS

Products

Handle-type PET bottles and preforms. Please ask about weight, dimensions and supply terms.



1.8L Handle Bottle

Capacity	1.8 L
Typical use	Soy sauce, fish sauce, perilla oil and similar



2.7L Handle Bottle

Capacity	2.7 L
Typical use	Soy sauce, fish sauce, liquor, cleaners and similar



4L Handle Bottle

Capacity	4 L
Typical use	Soy sauce, fish sauce, liquor, cleaners and similar



PET Preforms

Weight	32 g · 58 g · 113 g · 135 g and others
Color	Clear · khaki · amber

Images may differ slightly from the actual product.



PET BOTTLE

Handle bottles

A handle-type PET bottle. Suitability depends on contents, filling conditions, cap specifications and supply requirements.

Capacity	1.8 L · 2.7 L · 4 L · 5 L
Material	PET
Typical use	1.8L Soy sauce, fish sauce, perilla oil and similar 2.7L · 4L Soy sauce, fish sauce, liquor, cleaners and similar
Handle	PP-handle and PET-handle types. Ask about handle colors such as yellow and red
Details	Ask about height and diameter, neck and cap compatibility, packing unit and MOQ



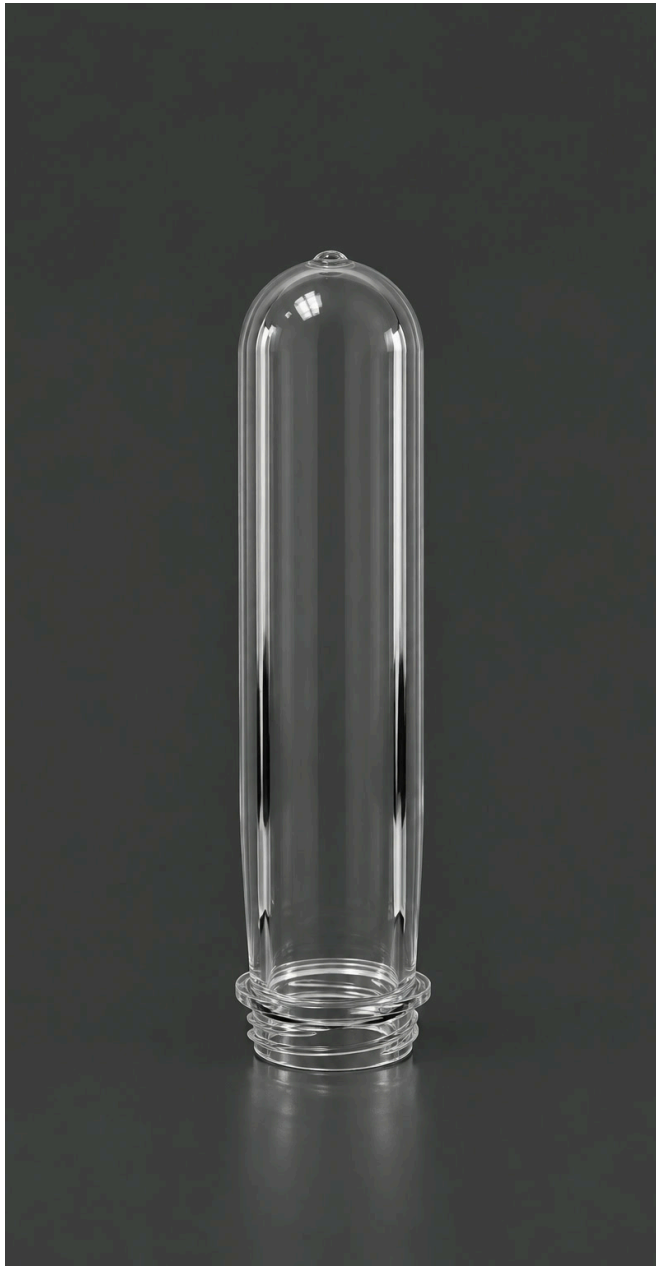
PP handle



PET handle



5 L bottle



PREFORM

PET Preforms

A PET preform product family. Discuss the required weight, neck finish and intended bottle shape.

Material	PET
Weight	32 g · 58 g · 113 g · 135 g and others
Color	Clear · khaki · amber
Neck finish	Please ask
Supply conditions	Subject to quantity and schedule review



58 g and 62 g preforms

LINEUP

What we make

Beyond the featured products, EPI makes containers for many uses.



Handle bottles

1.8 L · 2.7 L · 4 L · 5 L

Soy sauce · fish sauce · liquor · cleaners



Liquor bottles

200 ml · 360 ml · 640 ml · 1 L · 1.8 L

Soju · makgeolli · beer



Water & beverage bottles

500 ml · 1 L · 1.5 L · 1.8 L

Water · beverages · maple sap



Sauce & oil bottles

100 ml – 1 L

Soy sauce · pastes · perilla oil



Wide-mouth jars

400 wide-mouth · 1 kg jar · 7 L wide-mouth

Salted seafood · chili paste · soybean paste



Cleaner bottles

500 ml · 28 mm / 32 mm neck

Hand sanitizer

The range and specifications may change. Please ask about current availability and details.

Why PET

01	02	03	04	05
Light and easy to handle	Transparent	Impact-resistant	Recyclable	Easy to produce in many sizes

MANUFACTURING

How it is made

Eight steps from resin to shipment.



01

Feeding

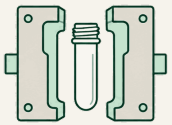
PET resin is loaded into the hopper and mixed.



02

Drying

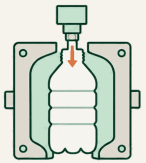
The resin is dried to remove moisture.



03

Preform molding

Molten resin is injected into the preform mold and cooled quickly.



04

Blow molding

The preform is reheated to 90–100 °C and blown with air into the bottle shape.



05

Machine inspection

Each bottle passes through an inspection machine.



06

Visual inspection

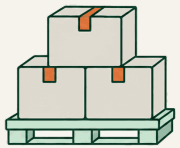
Inspectors check for scratches and foreign matter.



07

Labels and handles

Labels and handles are attached to the bottles.



08

Packing

Bottles are boxed and stacked on pallets for shipment.

QUALITY

Quality checks before shipment

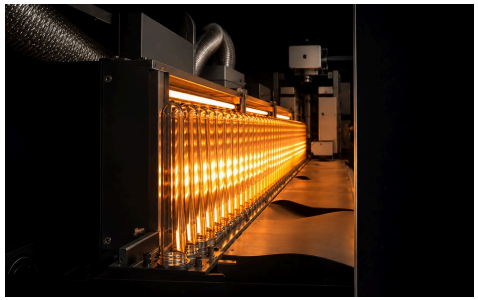
What is checked at each step from label inspection to shipment.

Step	What is checked	Frequency	Method	Responsible	If something is wrong
Label inspection	Colour, position and air bubbles	Every lot	Sensory inspection (sample material, visual)	QC	Discard
Packing	Keeping out foreign matter	Every lot	Sensory inspection	Production	100% sorting
Pre-shipment appearance inspection	Damage to packaging	By lot	Visual inspection	QC	Sorting of the affected goods
Shipment	Appearance	By lot	Visual inspection	Production	Sorting of the affected goods

On site



01 Resin hopper



04 Preforms being reheated before blowing



05 Bottles passing the inspection machine



08 Wrapped bottles waiting for shipment

CONTACT

How to inquire

You do not need every specification to start. Begin with your intended use.

01 Product of interest: PET bottle / preform / undecided

02 Intended contents

03 Target capacity, shape and colour

04 Filling temperature, pressure and storage conditions

05 Expected order quantity and unit

06 Preferred schedule and delivery region

07 Caps included or sourced separately

08 Existing mold (for custom development)

09 Documents needed: specifications / drawings / test data / other

Minimum quantity, lead time, suitability, samples and custom development are explained after your inquiry.

PET bottles and preforms. A starting point for your product.

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