EPI Co., Ltd.

COMPANY PROFILE

Eco-friendly PET bottles and preforms in many sizes.

EPI Co., Ltd. company profile



GREETING

Message from the CEO

Welcome, and thank you for visiting EPI.

Since entering PET manufacturing in 2003, EPI has grown into a competitive manufacturer by providing a range of products and services.

Competition in the global market grows fiercer every day. That is why we keep taking on new fields and keep changing to become a company that earns more trust.

With seasoned know-how, capable equipment and strict quality control, we are actively pursuing business overseas and working to meet our social responsibilities as a company.

We ask for your continued interest and encouragement in the growth of EPI. Thank you.

CEO, EPI Co., Ltd.



ABOUT EPI

Company overview

EPI (Environmental Poly Industry) has made PET bottles and preforms since 2003. Founded in Hwaseong, Gyeonggi, the company moved its plant to the Gangneung Science Industrial Complex in 2010 and makes handle bottles, liquor, water and sauce containers, and preforms.

Company	EPI Co., Ltd.
Founded	April 2003
Products	PET bottles · PET preforms
Location	Gangneung, Gangwon, Korea

PRINCIPLES

Our principles



Quality and customer satisfaction

We build good products on technical skill and strict quality control.



Global reach

We grow through continuous research and development to compete in world markets.



Honesty and trust

We act truthfully with colleagues, customers and partners to build lasting relationships.



Passion and pride

We believe in our abilities, pursue our goals actively and take on new possibilities.

HISTORY

History



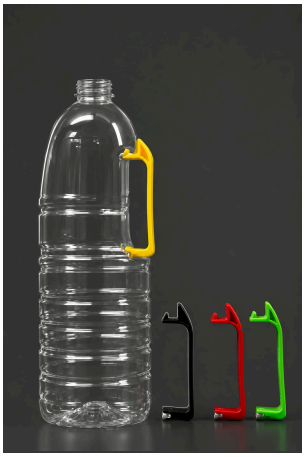
The Gangneung plant on the day of its completion ceremony, March 2011

2003.04	Founded as EPI Co., Ltd. in Hwaseong, Gyeonggi
2006.07	Patent registered for a resin molding machine
2010.04	Selected as a Management Innovation SME
2010.12	Head office relocated to the Gangneung Science Industrial Complex
2011.03	Completion ceremony for the Gangneung plant
2011.05	ISO 9001 and ISO 14001 certification obtained
2012.04	Dedicated research department established

PRODUCTS

Products

Handle-type PET bottles and preforms.



1.8L Handle Bottle

1.8 L · Soy sauce, fish sauce, perilla oil and similar



2.7L Handle Bottle

2.7 L · Soy sauce, fish sauce, liquor, cleaners and similar



4L Handle Bottle

4 L · Soy sauce, fish sauce, liquor, cleaners and similar



PET Preforms

32 g · 58 g · 113 g · 135 g and others

What we make



Handle bottles

1.8 L · 2.7 L · 4 L · 5 L

Soy sauce · fish sauce · liquor · cleaners



Liquor bottles

200 ml · 360 ml · 640 ml · 1 L · 1.8 L

Soju · makgeolli · beer



Water & beverage bottles

500 ml · 1 L · 1.5 L · 1.8 L

Water · beverages · maple sap



Sauce & oil bottles

100 ml – 1 L

Soy sauce · pastes · perilla oil



Wide-mouth jars

400 wide-mouth · 1 kg jar · 7 L wide-mouth

Salted seafood · chili paste · soybean paste



Cleaner bottles

500 ml · 28 mm / 32 mm neck

Hand sanitizer

The range and specifications may change. Please ask about current availability and details. Images may differ slightly from the actual product.

MANUFACTURING

How it is made

Eight steps from resin to shipment.



01

Feeding

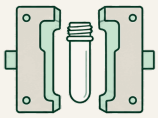
PET resin is loaded into the hopper and mixed.



02

Drying

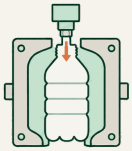
The resin is dried to remove moisture.



03

Preform molding

Molten resin is injected into the preform mold and cooled quickly.



04

Blow molding

The preform is reheated to 90–100 °C and blown with air into the bottle shape.



05

Machine inspection

Each bottle passes through an inspection machine.



06

Visual inspection

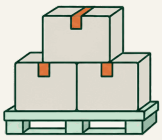
Inspectors check for scratches and foreign matter.



07

Labels and handles

Labels and handles are attached to the bottles.



08

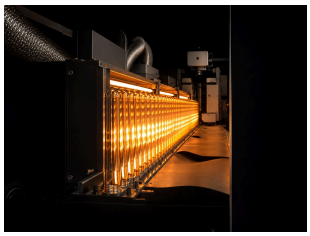
Packing

Bottles are boxed and stacked on pallets for shipment.

On site



01 Resin hopper



04 Preforms being reheated before blowing



05 Bottles passing the inspection machine



08 Wrapped bottles waiting for shipment

Why PET

Light and easy to handle · Transparent · Impact-resistant · Recyclable · Easy to produce in many sizes

QUALITY

Quality checks before shipment

What is checked at each step from label inspection to shipment.

	Step	What is checked	Frequency	Method	Responsible	If something is wrong
◇	**Label inspection**	Colour, position and air bubbles	Every lot	Sensory inspection (sample material, visual)	QC	Discard
○	**Packing**	Keeping out foreign matter	Every lot	Sensory inspection	Production	100% sorting
◇	**Pre-shipment appearance inspection**	Damage to packaging	By lot	Visual inspection	QC	Sorting of the affected goods
▽	**Shipment**	Appearance	By lot	Visual inspection	Production	Sorting of the affected goods

VISIT

Location



Address	202-19 Gwahakdanji-ro, Sacheon-myeon, Gangneung-si, Gangwon-do, Republic of Korea
Lot	803-4 Bangdong-ri, Sacheon-myeon

Phone	+82-33-647-2365
Fax	+82-33-648-2366

Please call before visiting.

PET bottles and preforms.
A starting point for your product.

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Address	202-19 Gwahakdanji-ro, Sacheon-myeon, Gangneung-si, Gangwon-do, Republic of Korea
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